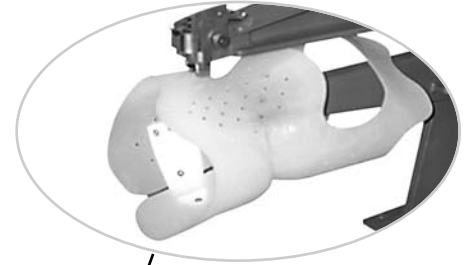


FADT™ Press

NEW FEATURES



Automatic lock-out valve ensures safer bit changes



Punch larger holes - up to 1/2" diameter



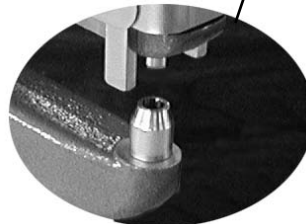
Shut-off valve & pressure regulator now included



Rivet setting capabilities – round or flat head

- Aluminum
- Copper
- Speedy
- Steel
- Tubular

Work-piece clearance increased by 20%



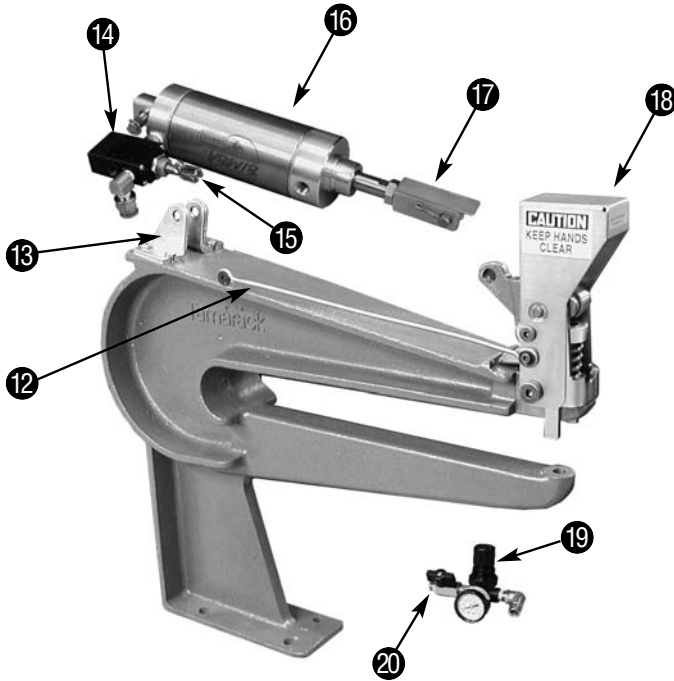
Tamarack
HABILITATION TECHNOLOGIES, INC.

1670-94th Lane NE • Blaine, MN 55449
763.795.0057 • FAX 763.795.0058 • www.oandp.com/tamarack

FADT Press Capabilities

Punching:

The Tamarack Press is capable of quickly punching round holes up to ¼" diameter in any thermoplastic material up to ¼" thick, and up to ½" holes in some thinner plastics. Refer to the chart on the back of the brochure for a list of material thickness limits for punching holes larger than ¼".



PNEUMATIC PARTS LIST

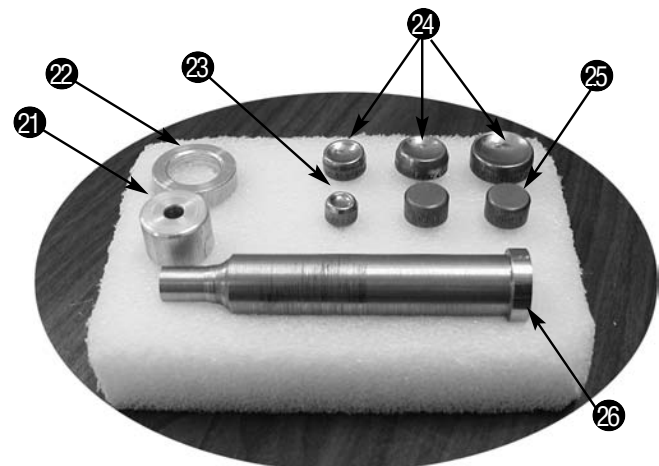
REF. #	DESCRIPTION	P/N
12	Connection Rod	Rod-D164
13	Cylinder Mounting Bracket	PivotBrk
14	Auto Shut-Off Valve	SuperX
15	Valve End Clevis	M6 Clevis
16	Air Cylinder	Cylinder
17	Safety Cylinder Extension	SafetyExt
18	Pneumatic Safety Guard	T2001
19	Air Regulator & Bracket	HP Reg
20	Ball Valve Shut-Off	Ball Valve

Riveting:

Tooling has been developed to form both sides of common rivet shapes and sizes. Copper, aluminum (& some steel) rivets can be formed, as well as setting speedy rivets. Once the rivet is trimmed to the proper length, and the burr is set, the FADT Rivet tooling will shape both the manufactured head and the shop head at once. Refer to the chart on the back of the brochure for details on the riveting set-ups.

RIVET KIT PARTS LIST

REF. #	DESCRIPTION	P/N
	Full 9 Piece Set	Rivet Kit
21	Rivet-Die Adaptor	T2004
22	¾" Spacer	Rivet-Spacer
23	Rivet Forming Set	SM291-4704
24	Small Head Forming Buck	SM200-4555
	Medium Head Forming Buck	SM200-4556
	Large Head Forming Buck	SM200-4558
25	Flat Buck/Set (Qty. 2)	SM211
26	Rivet-Punch Adaptor	T2003
Tubular Rivet Sets Available		



The Rivet Kit includes an adaptor for the punch and die portions, and six forming sets.